

# ZPC - EPOXY AND ZINC COATED CAST IRON HUBLESS PIPE & FITTING



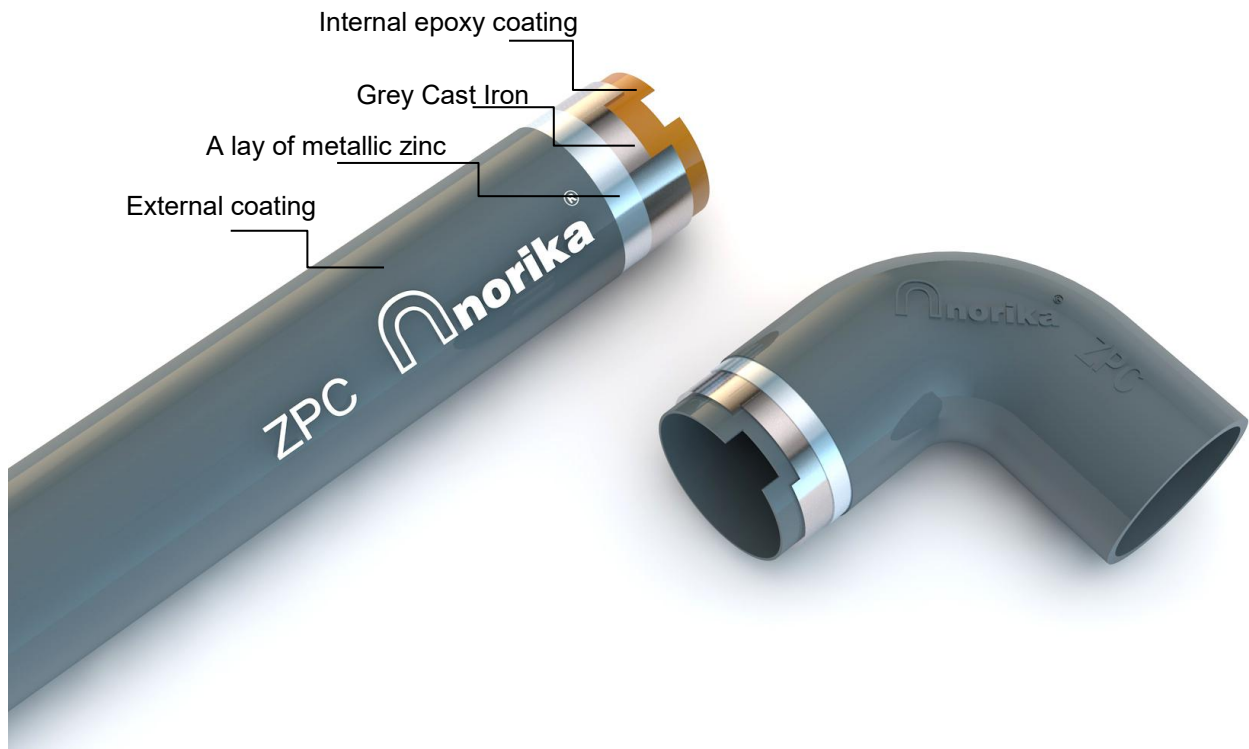
COMPLY WITH BS EN 877: 2021  
BS EN 598: 2007

## Pipes:

- Internal epoxy coating  
**Coating thickness:** Min. 250µm
- External coating  
**A layer of metallic zinc:** 130g/m<sup>2</sup>  
**Finishing layer epoxy coating:** Average thickness ≥70µm, and local minimum thickness not less than 50µm.

## Fittings:

- Internal epoxy powder  
**Coating thickness:** Min. 250µm
- External coating  
**A layer of metallic zinc:** 130g/m<sup>2</sup>  
**Finishing layer epoxy powder:** Min. 250µm



## DIMENSIONS OF PIPES AND FITTINGS

DN (mm)	Outer Diameter Nominal (mm)	Outer Diameter Minimum (mm)	Wall Thickness Nominal (mm)	Wall Thickness Minimum (mm)
50	60.0	57.0	3.5	3.0
75	85.0	82.0	3.5	3.0
100	112.0	109.0	3.5	3.0
125	137.0	133.0	4.0	3.5
150	162.0	158.0	4.0	3.5
200	212.0	208.0	5.0	4.0
250	276.5	271.5	5.5	4.5
300	328.5	323.5	6.0	5.0